

Date: Monday, 4/24/2006 10:24:56 AM  
User: Kim Johnston

## Process Sheet

Split 0605.23

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: STRUT
Job Number	: 26758 -2			
Estimate Number	: 11044		Part Number	: D28105
P.O. Number	: N/A		Drawing Number	: D2810 REV C
This Issue	: 4/24/2006 S.O. No. : N/A		Project Number	: N/A
Prsht Rev.	: NC		Drawing Revision	: C
First Issue	: N/A		Material	: N/A
Previous Run	: N/A		Due Date	: 5/5/2006
Written By			Qty:	10
Checked & Approved By			Um:	Each
Comment	: Est. A 04.11.30 New issue KJ/JLM			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0500W035	304 RD Tube .500 x .035W
Comment: Qty.: 2.1000 f(s)/Unit Total: 8.4000 f(s) 304 RD Tube .500 x .035W Punch 304/316 SS Seamless Tubing 0.5" O.D. x 0.035" wall to length as per Dwg D2810 and spec control Dwg D2727 using Jig DT8012 Batch: 019488		TT 06.05.09
2.0	BRAKE NC	NC BRAKE
Comment: NC BRAKE 1-Length as per Dwg D2810 and spec control Dwg D2727 using Jig DT8012 2-Deburr		FF 06.05.09 MF 06.05.15
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		SB 06/05/10
4.0	POWDER COATING	POWDER COATING
Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3		3 ACM 06-03-23
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		FC 06 03 93 ③

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D28105 PAR #: WIA Fault Category: Prod/Finishing NCR: Yes ○ No ○ DQA: HD Date: 06/05/23  
 QA: N/C Closed: KJ Date: 06.05.

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-05-23	4.0	Struts P.C. white. Employee didn't read W/O and assumed they were white.	<u>HD</u> <u>06-05-23</u>	Strip & Polish struts free of white Powder coat, and Powder coat black. Ensure employee reads the W/O more carefully & refers to Dwg's.	A.M 06-05-23	<u>J</u> <u>06-05-23</u>	<u>HD</u> <u>06-05-23</u>	<u>J</u> <u>06-05-23</u>

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 26758

Part Number: D28105

Job Number:

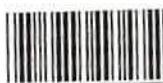


Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *POD*

DOCUMENT CONTROL

*P45/29* (3)

7.0 DC



Comment: DOCUMENT CONTROL

Inspection Level 21

*DP 06/05/04*

Job Completion

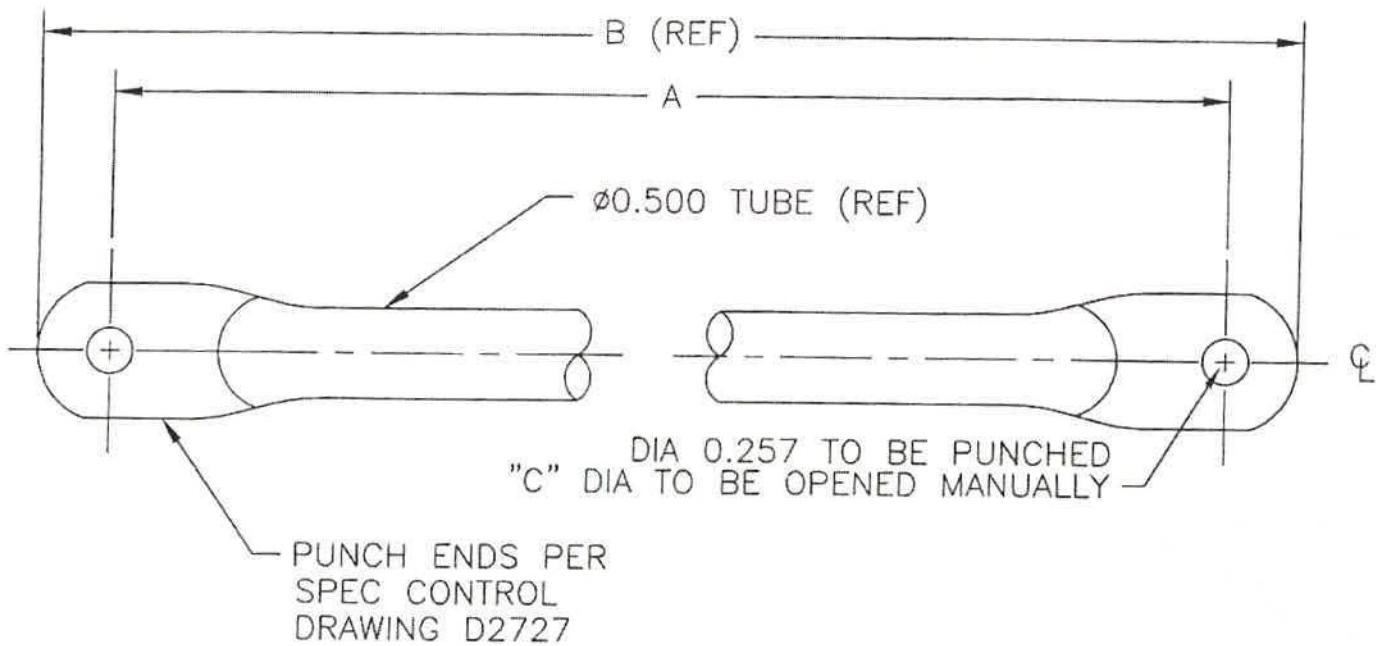


*CZ00104104*

**DART**

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>✓</i>	APPROVED <i>✓</i>	DRAWING NO. D2810	REV. C	SHEET 1 OF 1
DATE 04.11.22		TITLE STRUT	SCALE NTS	
A	00.11.08	NEW ISSUE		
B	03.09.11	ADD FINISH		
C	04.11.22	ADD -5		

RELEASED

05-03-11 *✓*

PART #	A	B	C
D2810-1	25.33	26.13	N/A
D2810-3	24.60	25.40	N/A
✓ D2810-5	23.01	23.81	0.266

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *26758*

D2810-1/-3/-5

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL TUBE, Ø0.500 x 0.035 WALL (M304TR0.500W.035)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) FINISH: POWDER COAT BLACK SANTEX (4.3.5.7) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES

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Date: Wednesday, 5/24/2006 8:23:40 AM  
User: Chantal Lavoie

**INVENTORY ITEMS PICKED  
FOR SLIP NUMBER 2486**

Project No. : N/A Drawing Number : D2810 REV C  
Customer : Dart Helicopters Services Drawing Name : STRUT  
Part Number : D28105 Due Date : / /  
Job Number : 26758 Qty : 16  
Slip # : 2486

	Location	Store	Picking	Lot No.	Serial No.	Req'd	Taken
1.0 M304TR0500W035 304 RD Tube .500 x .035W Available 272.08	MAIN			19488	33.60	6.3000 f	